	Refrigerated Air Dryer for High Temp.	Rev.	Date	Prepared By	Checked By	Approved By
GSA Global Standard Air & Gas		A	2020.09.23	WOO.I.H.	JO.S.J.	KIM.H.W.
		B				
	Water Cooled Type	C				
		D				

Project Name	-	Model Name	HYD-400HTW

1	**SPECIFICATION**					
2	Supply Voltage	380V		Inlet Flow Rate	56	Nm3/min
3	Phase	3PH		Inlet Pressure	7	barg
4	Frequency	60Hz		Inlet Temperature	45	℃
5	Control use	220V		Outlet Flow Rate	56	Nm3/min
6	Fulid	Compressed Air		Outlet Pressure	6.8	barg
7	Location	Indoor		Outlet Temperature	33±5	℃
8	Design Code	Maker STD.		Pressure Drop	0.2	bar
9	Area Class	Non-Hazardous		Outlet Dew Point	2~10	℃@PDP
10	Cooling Water Capacity	147	L/min	Design Pressure	14	barg
11	Cooling Water Pressure	2 ~ 3	barg	Design Temperature	70	℃
12	Cooling Water Temperature	32	℃	Ambient Temperature	32	℃
13	**CONSTRUCTION**					
14	Refrigerant	R-22		Dimension (W x L x H)	1,000 X 1,900 X 2,015	mm
15	Ref. Compressor Type	Scroll		Weight	680	kg
16	Ref. Compressor Capacity	10	HP	Power Consumption	8.9	kW
17	Condenser Type	Water Cooled		Inlet Connection	100A	KS 10K SO.FF.
18	Condenser Capacity	15	HP	Outlet Connection	100A	KS 10K SO.FF.
19	Heat Exchanger Type	Block		Cooling Water Connection	40A	PT Union
20	Heat Exchanger Material	Aluminum		Drain Connection	15A	PT Female Screw
21	Ref. Control Device	TEV		Color (Munsell)	5.7PB 4.1/9.9	
22	Temp. Control Device	Hot Gas Bypass Valve			5.7PB 2.9/3.5	
23	Drain Trap Type	Level Sensor				
24	**STANDRAD FEATURES AND CONTROL**					
25	Ref. Compressor	YES		Auto Drain	YES	
26	Water Cooled Condenser	YES		Hot Gas Bypass Valve	YES	
27	Cooling Water Regulating Valve	YES		Accumulator with Heat Exchanger	YES	
28	Liquid Ref. Receiver	NO		Oil Separator	YES	
29	Filter Dryer	YES		Ref. Pressure Switch	NO	
30	Expansion Valve	YES		4.3" TFT LCD	YES	
31	Heat Exchanger	YES		PCB Controller	YES	
32	Ref. Pressure Transmitter	YES				
33	Air Pressure Gauge	YES				
34	Ref. Pressure Gauge	YES				
35	**NOTES**					
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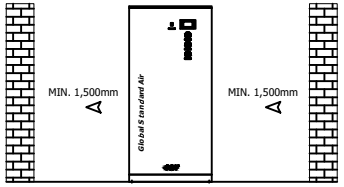
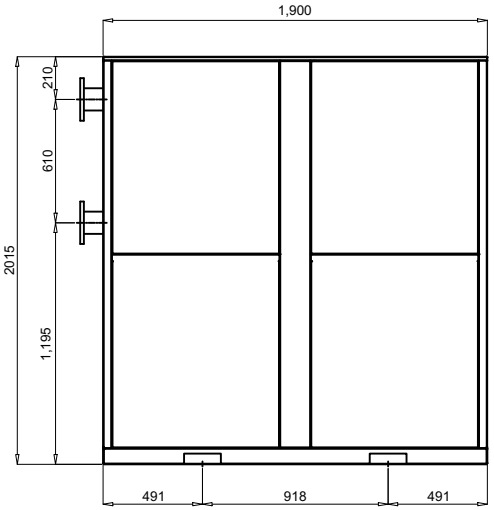
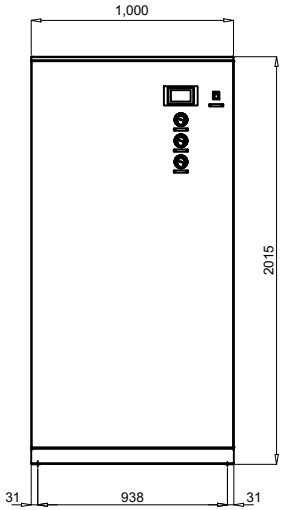
DWG NO. GSA-HYD-0400HTW-01

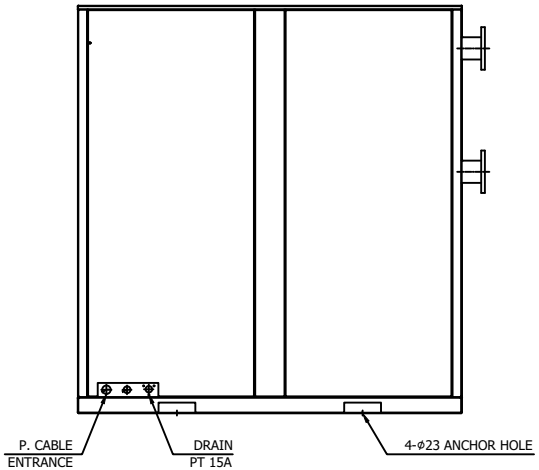
INSTALLATION SPACE

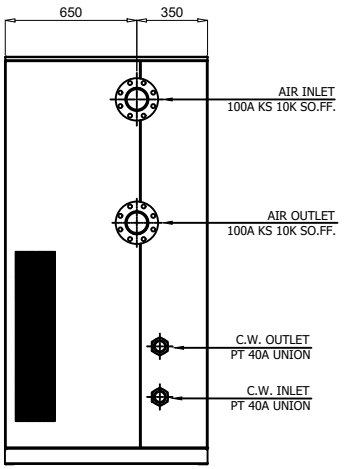


SPECIFICATION	
INLET AIR TEMPERATURE	45°C
AMBIENT TEMPERATURE	32°C
INLET AIR PRESSURE	7 barg
CAPACITY	56 Nm³/min
AIR IN/OUT CONNECTION	100A KS 10K SO.FF.
C.W. IN/OUT CONNECTION	PT 40A
C.W. TEMP. / PRESSURE	32°C / 2 ~ 3 barg
DIMENSION(WXDXH, mm)	1,000 X 1,900 X 2,015
WEIGHT	680 kg
POWER CONSUMPTION	8.9 kW
POWER SUPPLY	380/440V - 3PH - 50/60Hz









REV. NO.	DATE	DESCRIPTION	DWG	CHK	APP'D	APP'D
1	2020. 09. 18.	ISSUED FOR REFERENCE				

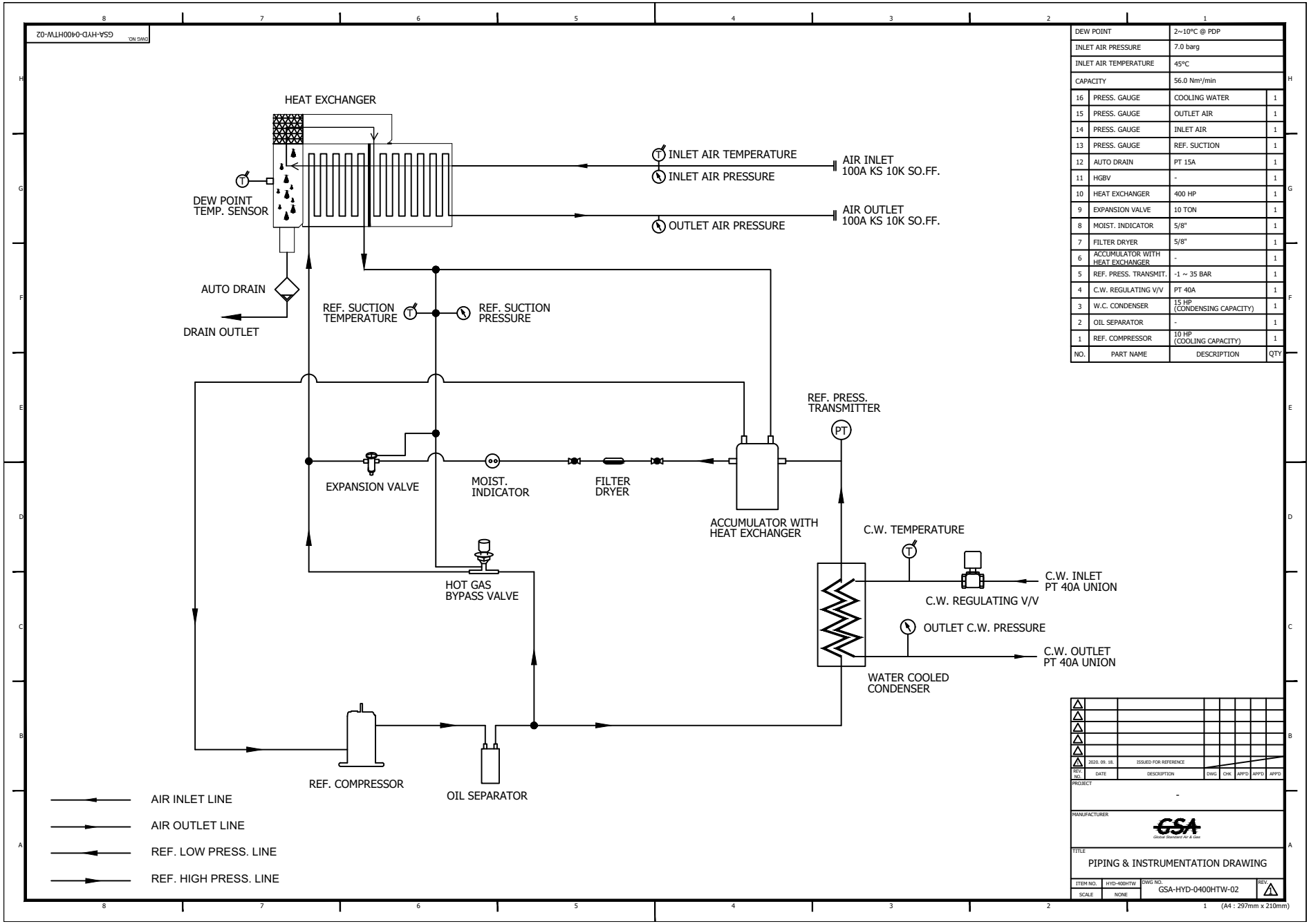
PROJECT: -

MANUFACTURER: GSA Global Standard Air & Gas

TITLE: OUTLINE DRAWING

ITEM NO.	HYD-400HTW	DWG NO.	GSA-HYD-0400HTW-01	REV. 1
SCALE	NONE			

(A4 : 297mm x 210mm)



DEW POINT	2~10°C @ PDP
INLET AIR PRESSURE	7.0 barg
INLET AIR TEMPERATURE	45°C
CAPACITY	56.0 Nm³/min

NO.	PART NAME	DESCRIPTION	QTY
16	PRESS. GAUGE	COOLING WATER	1
15	PRESS. GAUGE	OUTLET AIR	1
14	PRESS. GAUGE	INLET AIR	1
13	PRESS. GAUGE	REF. SUCTION	1
12	AUTO DRAIN	PT 15A	1
11	HGBV	-	1
10	HEAT EXCHANGER	400 HP	1
9	EXPANSION VALVE	10 TON	1
8	MOIST. INDICATOR	5/8"	1
7	FILTER DRYER	5/8"	1
6	ACCUMULATOR WITH HEAT EXCHANGER	-	1
5	REF. PRESS. TRANSMIT.	-1 ~ 35 BAR	1
4	C.W. REGULATING V/V	PT 40A	1
3	W.C. CONDENSER	15 HP (CONDENSING CAPACITY)	1
2	OIL SEPARATOR	-	1
1	REF. COMPRESSOR	10 HP (COOLING CAPACITY)	1

REV. NO.	DATE	DESCRIPTION	DWG	CHK	APP'D	APP'D
2	2020. 09. 18.	ISSUED FOR REFERENCE				

PROJECT: -

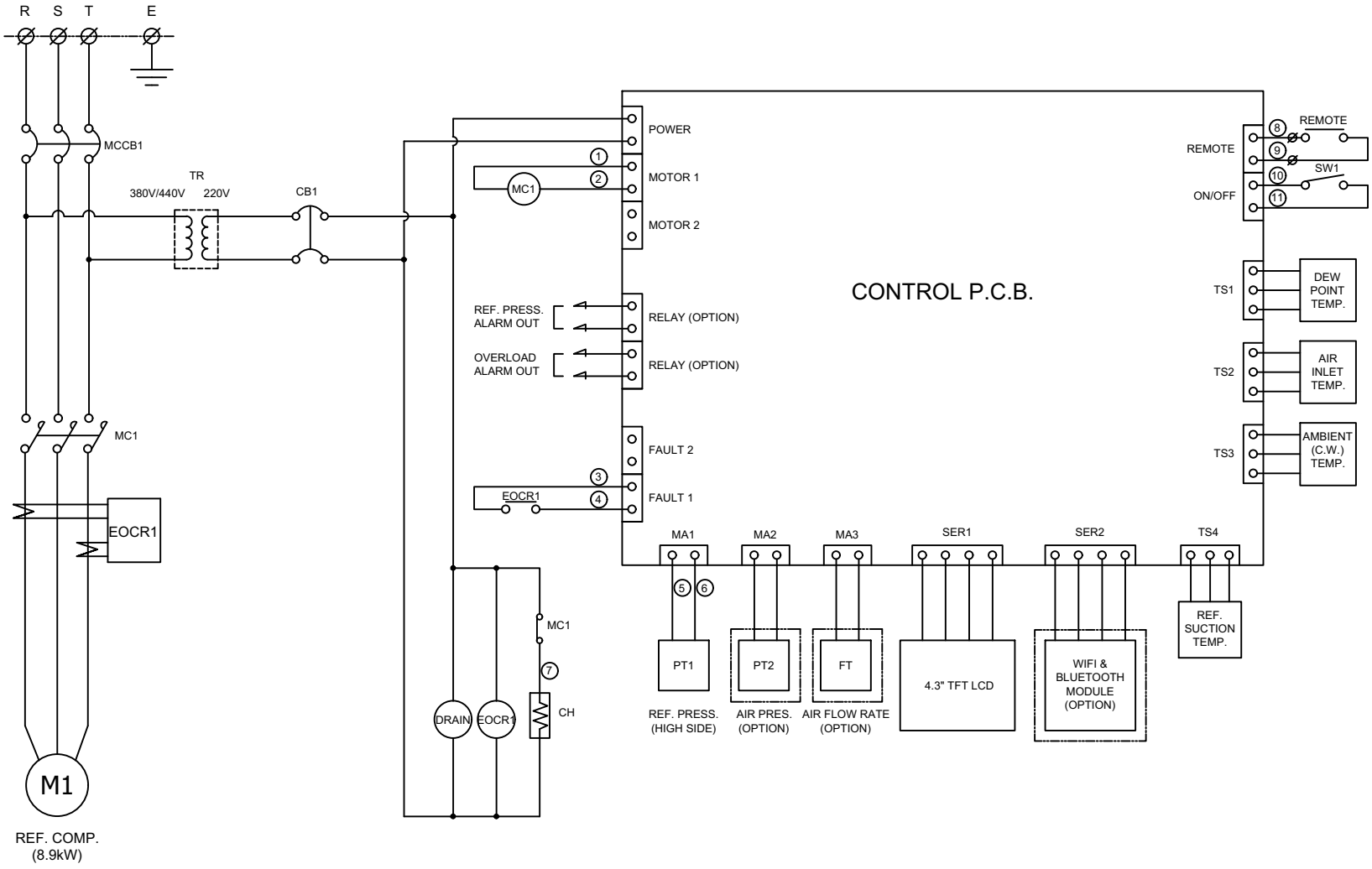
MANUFACTURER: GSA Global Standard Air & Gas

TITLE: PIPING & INSTRUMENTATION DRAWING

ITEM NO.	HYD-400HTW	DWG NO.	GSA-HYD-0400HTW-02	REV.
SCALE	NONE			

(A4 : 297mm x 210mm)

DWG NO. GSA-HYD-0400HTW-03



POWER SOURCE
AC 380/440V, 3Ph, 50/60Hz

NO.	SYMBOL	DESCRIPTION
11	PT1	REF. PRESSURE TRANSMITTER
10	TR	TRANSFORMER
9	SW1	SYSTEM ON/OFF SENSOR
8	CH	REF. COMP. HEATER
7	DRAIN	AUTO DRAIN VALVE
6	TS1 ~ TS4	TEMP. SENSOR
5	CB1	CIRCUIT BREAKER(CTRL)
4	MCCB1	CIRCUIT BREAKER(MAIN)
3	MC1	MAGNETIC CONTACTOR
2	EOCR1	OVERLOAD RELAY
1	M1	REF. COMPRESSOR

*REVERSE PHASE WARNING

Be sure to check the rotation direction of the fan motor and the operating condition of the refrigerant compressor.

- The fan motor must rotate clockwise.
- When the refrigerant compressor is operating, the refrigerant suction pressure will be lowered.

When operating in reverse phase, the refrigerant compressor is damaged.

In case of reverse phase, change the position of 2 wires out of 3 wires of the power supply line.

Problems caused by incorrect power connection are not guaranteed.

REV. NO.	DATE	DESCRIPTION	DWG	CHK	APP'D	APP'D	APP'D
1	2020. 09. 18.	ISSUED FOR REFERENCE					

PROJECT
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MANUFACTURER
GSA
Global Standard Air & Gas

TITLE
WIRING DRAWING

ITEM NO.	HYD-400HTW	DWG NO.	REV.
SCALE	NONE	GSA-HYD-0400HTW-03	1

(A4 : 297mm x 210mm)